

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

679

Date:	17.09.26	Job No.:	PI17-836-01	ADR Yes/No:	N	ADR Date:		ECN #:	17- 680
Product No.:	D350-836	Created By:	VS	Approved By:					
Product Name:	Crosstube Antenna Mounting Kit			Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	17.10.18	DQA / QA Coord.	Y	PS / ED	17.10.18
Production Planning Man. / Production Planner	Y	SD / MP	17.10.18	QC Coordinator	Y	PD	17.10.18
Supply Chain Director / Purchasing Manager	Y	RA / A	17.10.17	Customer Support	Y	SW / LM	17.10.18
Production Engineering Coord.	Y	DD	17.10.18	Customer Technical Support	Y	MB / ML	17.10.18
Production Engineering Coord.	N	DL		Marketing	N	WR	
Customer Order Processing	N	SL		Prod. Man. Solution Provider	Y	HM	17.10.17

Reason for Change:
Addition of extrusion to improve manufacturing process

Documents Affected:
D4853 Rev. B, D4854 Rev. B, D4921 Rev. A

IF APPLICABLE: NCR: _____ PAR: 14-329 CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☐ PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	VS	GA202 Rev. C	17.08.24 VS.
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		17.10.05
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		17.10.05
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ	D4921-108 in Plex Spreadsheet	17.10.10
17	Update / Verify Airworthiness Release Certificate Database	Y	KS		17.10.10
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		17.10.05
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		17.10.05
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

- Update BOMs and routes to reflect new drawing revisions
- Ensure D4921 Extrusion is on order
- Update CNC programs for D4853-X and D4854-X to reflect manufacture from D4921 extrusion

ECN Verified & Complete: OK Date: 21.10.26